

JPP Pine Wood Product Fabrication Options

HD108B

JPP Pine Wood product offer a natural wood finish that can be personalized by laser or rotary engraving, as well as UV LED Print or heat transfers.

Laser Recommendations (*Raster Only*)

- 60 watt laser | 40% power | 80% speed | 600 DPI
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

Rotary Recommendations

- Insert FLX engraver bit into rotary spindle. Zero bit to micrometer. 12,000 RPM | 1"/sec.
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

Heat Transfer Recommendations

- Oki Pro8432WT w/ Insta 288 Heat Press | JPP Hard Surface 1 Paper
- Clean surface with soft cloth misted with isopropyl alcohol before printing.
- Temp. 275°F | 120 sec.

UV LED Print

- Clean surface with soft cloth misted with isopropyl alcohol prior to printing.

Note: These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.

